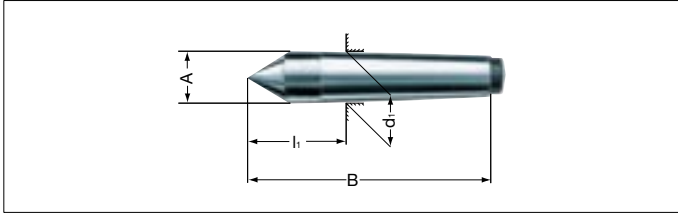


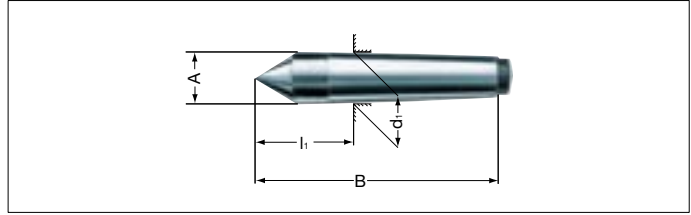
Type 665 DIN 806, full point



MT	0	1	2	3	4	5	6
Id.-No.	013706	013707	013709	013711	013712	013715	013718
A	9,2	12,2	18	24,1	31,6	44,7	63,8
B	70	80	100	125	160	200	270
d ₁	9,045	12,065	17,780	23,825	31,267	44,399	63,348
l ₁	20	26,5	36	44	57,5	70,5	88
ca. g	30	60	150	340	760	1920	5200

Material: WS – tool steel

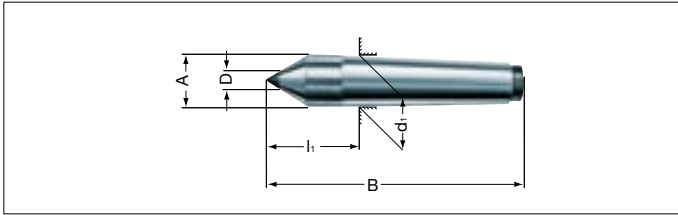
Type 666 DIN 806, full point



MK / MT	0	1	2	3	4	5	6
Id.-No.	013790	013791	13792	13793	013794	013797	013799
A	9,2	12,2	18	24,1	31,6	44,7	63,8
B	70	80	100	125	160	200	270
d ₁	9,045	12,065	17,780	23,825	31,267	44,399	63,348
l ₁	20	26,5	36	44	57,5	70,5	88
ca. g	30	60	150	340	760	1920	5200

Material: SS-high speed steel, from MT 4 only point in SS

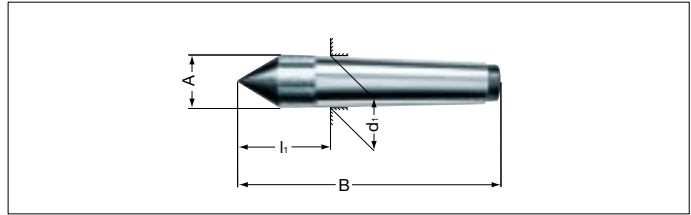
Type 667 DIN 806, full point, **ground only**



MT	0	1	2	3	4	5	6
Id.-No.	017169	017170	017171	017172	017173	017174	017175
A	9,2	12,2	18	24,1	31,6	44,7	63,8
B	70	80	100	125	160	200	270
D	5	7	7	11	14	18	18
d ₁	9,045	12,065	17,780	23,825	31,267	44,399	63,348
l ₁	20	26,5	36	44	57,5	70,5	88
ca. g	30	55	155	360	770	1950	5200

carbide tipped

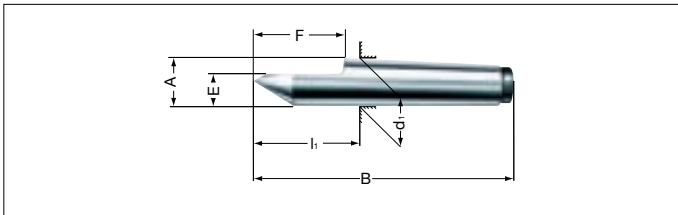
Type 677 DIN 806, full point, **ground only**



MT	2	3	4	5			
Id.-No.	326786	306402	221398	326816			
A	18	24,1	31,6	44,7			
B	100	125	160	200			
d ₁	17,780	23,825	31,267	44,399			
l ₁	36	44	57,5	70,5			
ca. g	175	400	855	2160			

carbide tipped full point

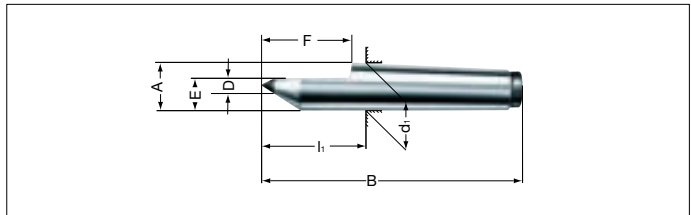
Type 668 DIN 806, half point



MK / MT	1	2	3	4	5	6	
Id.-No.	013867	013868	013870	013871	013997	013999	
A	12,2	18	24,1	31,6	44,7	63,8	
B	80	100	125	160	200	270	
E	7,6	11	15	21	29,4	42	
F	22	30	38	50	63	79	
d ₁	12,065	17,780	23,825	31,267	44,399	63,348	
l ₁	26,5	36	44	57,5	70,5	88	
ca. g	55	145	310	710	1925	4800	

Material: WS – tool steel

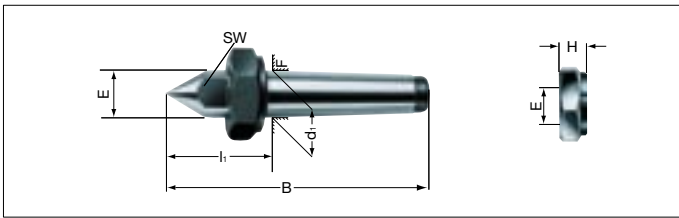
Type 670 DIN 806, half point, **ground only**



MK / MT	1	2	3	4	5		
Id.-No.	027438	027439	027440	026571	027441		
A	12,2	18	24,1	31,6	44,7		
B	80	100	125	160	200		
D	7	7	11	14	18		
E	7,6	11	15	21	29,4		
F	22	30	38	50	63		
d ₁	12,065	17,780	23,825	31,267	44,399		
l ₁	26,5	36	44	57,5	70,5		
ca. g	55	150	335	750	1830		

carbide tipped

Type 671 similar DIN 807, full point with draw-off nut



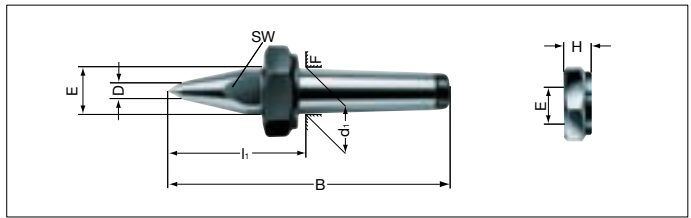
MT	1	2	3	4	5	6
Id.-No.	005361	005553	005654	005357	005381	005426
A	12,2	18	24,1	31,6	44,7	63,8
B	90	112	138	175	217	290
SW	10	14	19	27	36	55
E	M16x1,5	M22x1,5	M27x1,5	M36x1,5	M48x1,5	M68x1,5
F	24	32	41	55	75	100
d ₁	12,065	17,780	23,825	31,267	44,399	63,348
l ₁	36,5	48	57	72,5	87,5	108
ca. g	140	300	580	800	2900	7200

Material: WS – tool steel

Suitable draw-off nuts

Id.-No.	005363	005555	005656	005359	005383	005428
E	M16x1,5	M22x1,5	M27x1,5	M36x1,5	M48x1,5	M68x1,5
H	12	15,5	17,5	21	23	25,5
ca. g	26	55	110	240	480	900

Type 672 similar DIN 807, full point with draw-off nut



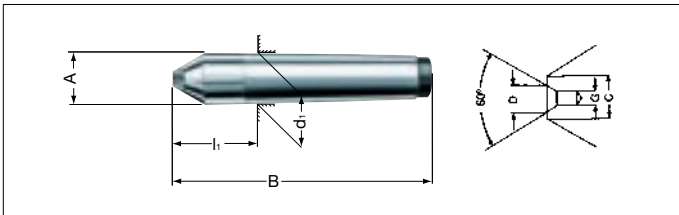
MK / MT	2	3	4	5	6
Id.-No.	249575	249576	249577	249578	249579
A	18	24,1	31,6	44,7	63,8
B	118	148	186,5	242	330
SW	14	19	27	36	55
D	10	10	14	16	20
E	M22x1,5	M27x1,5	M36x1,5	M48x1,5	M68x1,5
F	32	41	55	75	100
d ₁	17,780	23,825	31,267	44,399	63,348
l ₁	54	67	84	112	148
ca. g	300	600	1285	3000	7900

Material: WS – tool steel

Suitable draw-off nuts

Id.-No.	005555	005656	005359	005383	005428
E	M22x1,5	M27x1,5	M36x1,5	M48x1,5	M68x1,5
H	15,5	17,5	21	23	25,5
ca. g	55	110	240	480	900

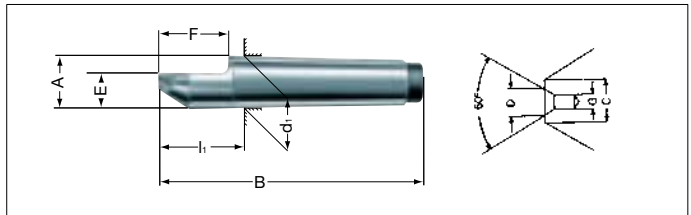
Type 673 full point with center bore



MT	1	2	3	4	5
Id.-No.	015001	015003	015004	015005	015006
A	12,2	18	24,1	31,6	44,7
B	77	95,5	120	153	191
C	4	6	7	9	12
D	2,5	4	5	6,5	8
G	1	1,6	2	2,5	3,19
d ₁	12,065	17,780	23,825	31,267	44,399
l ₁	23,5	31,5	39	50,5	61,5
ca. g	60	170	350	800	1900

Material: WS – tool steel

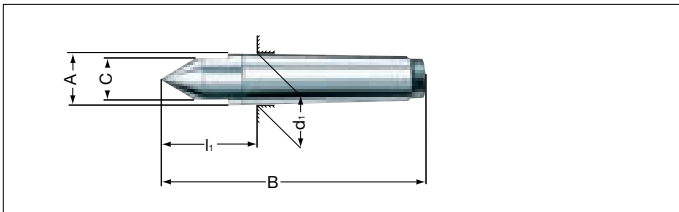
Type 674 half point with center bore



MT	1	2	3	4	5
Id.-No.	015009	015010	015011	015022	015023
A	12,2	18	24,1	31,6	44,7
B	77	95,5	120	153	191
C	4	6	7	9	12
D	2,5	4	5	6,5	8
E	8,6	12	15,7	20,8	29,4
F	19	26	32	42	53
G	1	1,6	2	2,5	3,15
d ₁	12,065	17,780	23,825	31,267	44,399
l ₁	23,5	31,5	39	50,5	61,5
ca. g	55	150	310	705	1800

Material: WS – tool steel

Type 695 DIN 806, full point with spanner flat



MT	1	2	3	4	5
Id.-No.	015028	015032	015039	015042	015040
A	12,2	18	24,1	31,6	44,7
B	80	100	125	160	200
C	10	14	19	27	36
d ₁	12,065	17,780	23,825	31,267	44,399
l ₁	26,5	36	44	57,5	70,5
ca. g	55	145	340	740	1860

Material: WS – tool steel